



## Material - AS 1040

## **Standard Specification for Carbon Steels and Carbon Manganese Steels**

**Group - Ferrous Mild Steel Alloys** 

Sub Group - AS 1040 Carbon Steels and Carbon Manganese Steels

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

**Grade Belongs to the Industry - Casting** 

Chemical Composition			Heat Treatment	
Carbon	C %	0.370 -0.440		
Silicon	Si %	0.100 - 0.350	As- Cast or Normalising or Annealing or Hardening + Tempering	
Manganese	Mn %	0.600 - 0.900		nooling or Hardoning I
Phosphorus	P %	0.040 max.		
Sulphur	S %	0.040 max.		
Chromium	Cr %	0.300 max.		
Nickel	Ni %	0.350 max.		
Molybdenum	Mo %	0.100 max.		-
Copper	Cu %	0.350 max.	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	418 - 590
-	-		Yield Strength in Mpa	290 min.
-	-	-	Elongation in %	12 min.
-	-	-	Reduction of Area in %	35 - 40
-	-	-	Hardness in HB	149 - 170
-	-	-	Impac <mark>t in Joule</mark>	-

Cross Reference Table				
Material	Standard	Country	Grade Belong to the Industry	
A915 Grade SC 1040	ASTM	USA	Casting	
1040	AISI	USA	Casting	
J04003	UNS	USA	Casting	
1040	SAE	USA	Casting	
1040	AMS	USA	Casting	
A 108 1040	ASTM	USA	Casting	
A 29 1040	ASTM	USA	Casting	

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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